



---

# **Factors Affecting the Storage Grain Protein Content of Tetraploid Wheat (*Triticum turgidum* L.) and Their Management**

**Anteneh Agezew Melash<sup>1\*</sup>**

<sup>1</sup>*Department of Horticulture, College of Agriculture and Environmental Science, Debark University, P.O.Box, 90, Debark, Ethiopia.*

### **Author's contribution**

*The sole author designed, analysed, interpreted and prepared the manuscript.*

### **Article Information**

DOI: 10.9734/AJRCS/2019/v4i130058

#### Editor(s):

- (1) Dr. Wada, Akaamaa Clement, Assistant Director, National Cereals Research Institute, Nigeria.  
(2) Dr. Nur Hidayati, Associate Professor, Department of Agro-technology, Dean of Agriculture Faculty, University of Islam Malang, East Java, Indonesia.

#### Reviewers:

- (1) Martín María Silva Rossi, Estudio Agronómico, Argentina.  
(2) Eduardo Mulima, Agricultural Research Institute of Mozambique, Mozambique.  
Complete Peer review History: <http://www.sdiarticle3.com/review-history/47733>

**Received 06 January 2019**

**Accepted 17 March 2019**

**Published 11 May 2019**

**Review Article**

---

## **ABSTRACT**

This review work aims to evaluate the factors affecting the storage grain protein content of tetraploid Wheat (*Triticum turgidum* L.) and their management. For commercial production of tetraploid wheat, grain protein content is considered very important. As the grain receive great market attention due to protein premium price paid for farmers, mainly above 13% that will give about 12% of protein in the milled semolina. However, this review state that grain protein content of tetraploid wheat is sensitive to environmental conditions prevailing before and during grain filling, crop genetics and cultural practices. This and associated problems universally call agronomic based alternative solution to ameliorate protein concentration in durum wheat grain. This could be modified through manipulating seeding rates, selection crop varieties, adjusting nitrogen amount and fertilization time and sowing date. The decision of time of nitrogen application however should be made based on the interest of the farmers. If the interest gears towards grain yield, apply nitrogen early in the season and apply the fertilizer later if heading for better protein concentration.

*Keywords: Seeding rate; tillage; nitrogen application; temperature; genotype; protein.*

---

\*Corresponding author: E-mail: [antenehagezew2008@gmail.com](mailto:antenehagezew2008@gmail.com);

## 1. INTRODUCTION

Tetraploid or “durum wheat” (*Triticum turgidum* L.) is the second most important *Triticum* species being cultivated throughout the world next to bread wheat for human consumption and commercial production as well [1]. The commercial value and quality of durum wheat for pasta and macaroni manufacturing is directly related with its grain protein and gluten content. In recent years grain protein content becomes important issue for durum wheat producers, as important as grain yield. The price that producers receive for durum wheat grain is determined by grain protein content, mainly above 13% that will give about 12% in milled semolina. This means that lower the grain protein content can cause significant economic loss to producers, as protein content is a desired criteria in durum wheat market.

In spite of its premium importance, grain protein content of tetraploid wheat is sensitive to environmental conditions pertaining before and during grain filling, crop genetics and cultural practices. The farming practices could tremendously affect the stored grain protein content. Even the way that the crop responds to agronomic inputs depends on range of factors including time and amount of nitrogen fertilization, methods and form of application, planting date, seeding rate, irrigation practices and seasonal conditions, which in turn decreased the grain protein composition [2]. Of these factors, nitrogen application is very important aspect when grain protein improvement is considered and can be easily adjusted by producers as compared with climatic factors.

In addition to grain protein content reduction due to agronomic factors, it is also varied agro-ecology to agro-ecology. It has been reported that, under high rainfall area and wet growing season the protein content was significantly lower, conversely, under drier season and hot area the protein content was higher [3]. The reduction in protein content at potential growing area could be due to leaching of the applied nitrogen, as farmers apply the recommended nitrogen fertilizer twice during the season, which may aggravate leaching of the element early in the season. This is also an indicator for the peoples basically living in such area have poorer intake of protein from the daily meal as a result of complex interaction between soils, crop management practices and other environmental factors, as well as social and economic

circumstance. Hence, agronomic based grain nutritional composition improvement is needed to improve their dietary intake which could be the best and sustainable way of enhancing grain protein content to ensuring both food and nutritional security in such group. This review work aims to evaluate the factors affecting the storage grain protein content of tetraploid Wheat (*Triticum turgidum* L.) and their management.

## 2. CURRENT DEMAND OF DURUM WHEAT GRAIN IN ETHIOPIA

Ethiopia is considered as a primary center of genetic diversity for durum wheat [4] (Hailu, 1991) and this crop contributes about 40% of the total wheat production [5]. This crop plays a vital role for industrial purpose for making pasta, macaroni and other end use products. The demand for pasta and macaroni in Ethiopia has shown gradual increase probably due to globalization, population growth and change in food habit, which in turn increased the demand for durum wheat grain [6]. Nevertheless, the low volumes and poor grain quality in terms of the national wheat production compel Ethiopian pasta industries to import the required raw materials from abroad [6]. The annual imported wheat and pasta to Ethiopia reaches about 1.3 million tons which costs the country millions of dollars of its foreign exchange reserve [7]. This implies that there is huge gap between durum wheat supply and its demand despite the fact that Ethiopia is the centre of diversity for durum wheat.

## 3. THE ROLE OF PROTEIN ON END USE PRODUCTS

Protein content is not only having direct nutritional value to humans, but also it influences the dough properties that made from durum wheat. High protein content and strong gluten are the most desired parameter to process semolina and suitable end products. The flour with high protein content has high water absorption, high loaf volume potential and produces loaves with good keeping quality in baking industries [8]. This implies that, the end use products and its quality are strongly depending upon the stored protein in the grain. The protein content of wheat universally seems to account for 30 to 40% of the variability in pasta cooking quality [9]. The accepted normal values of protein in durum wheat semolina range between 11 to 16% are the optimal that are

determined by product desired and producers [10].

#### **4. FACTORS AFFECTING STORAGE GRAIN PROTEIN CONTENT**

##### **4.1 Seeding Rate**

The seeding rate is amount of seeds which falls into the ground to ensure adequate plant stand establishment and grain yield. The use of seeding rate too low or too high is a frequent report as a limiting factor for yield and grain protein content in wheat [11,3]. Storage grain protein content has an inverse relationship with seeding rate. It was stated that, the protein content was lower at higher seeding rate (175 kg ha<sup>-1</sup>) and vice versa under lower seeding rate (100 kg ha<sup>-1</sup>) [3,12,11]. Higher seeding rate means increased the interplant competition for available moisture, light and nutrient; especially for the applied nitrogen which in turn downgrades the grain protein content when these vital resources are limited [3]. These is often notice when producers used seeding rate above the optimum level and resulting lower the grain protein content [2,11,13,12,3]. However, the seeding rate effect on grain protein content varied depending upon the climatic conditions of the growing season. Where the cropping season has enough soil moisture, grain protein content cannot affected by the increased seeding rate, but increasing seeding rate during dry season significant quality reduction was occurred [14]. Increasing seeding rate up to optimum level can increase both grain and biomass yield, but decrease storage protein content in the harvested grain [3]. Hence, determination of optimum seeding rate is varied on the required product. If the interest is geared towards the grain yield, higher seeding rate is important and if the interest is on improving storage protein content, lower seeding rate is favoured. Generally this implies that location and product specific seeding rate is required to achieve maximum profitability yield and acceptable grain protein content.

##### **4.2 Sowing Date**

The optimum sowing date allows the crops to take full advantage of the available growth resource during the growing season. It has been reported that, the grain protein content and dough quality were increase, as the planting date delayed beyond the optimum windows [15].

Similarly, [16] stated that grain protein concentration was significantly higher for the late sowing date than for the normal sowing date. It could be associated with terminal moisture stress occurred at flowering period. The more the sowing date is delayed the more the crop is exposed to end season moisture stress. [17] Verified that, effects of extreme climatic conditions including water stress and high temperature are beneficial for quality traits like proline, grain ash and grain protein but on the expense of grain yield. It can be suggested that, as sowing date is the main determinant factor for crop quality traits therefore, it shall be recommended according to prevailing weather conditions using long-term weather forecasting data.

##### **4.3 Tillage Practices**

It has been reported that, the grain protein content of durum wheat was higher under not tillage condition than under conventional tillage [18,19]. It could be due to high organic matter content of the soil. However, the magnitude of this effect varied according to the cultivation environment such as soil type, soil moisture status and the cropping season. Under not tillage system, the protein content slightly decreased than tillage based cropping [20]. The grain protein content tends to decrease under conventional tillage as compared with no tillage condition [21,19]. However, in rainfed condition where soil moisture status is enough, the grain protein content was found higher under conventional tillage than no-tillage practices [22,23]. This means that, the effect of tillage practices on grain protein content is varied according to the climatic condition of the growing season.

##### **4.4 The Genetic Potential: Deviation between Grain Protein and Grain Yield**

In many durum wheat genotypes, an inverse relationship between yield and grain protein is apparent [24]. High yielder wheat varieties have low storage protein and low yielder variety tends to show high grain protein content, probably due to their capacity to convert soil nitrogen into grain protein [25]. Hence, an inevitable consequence of increased yields appears to be decreased grain protein concentration; even it varies according to a given variety. This could be apparently occurred, if the genes that ameliorate the grain protein content linked with the genes that have a deleterious effect on.

#### 4.5 Temperature and Rainfall

High temperature occurrence at grain filling stage in wheat showed to increase grain protein composition [26,27]. This increment is mainly through reduction in grain starch deposition which influences the protein concentration through allowing more nitrogen per unit of starch [28,29] Verified that increasing of temperature and reduced rainfall amount at grain filling stage caused to increase nitrogen content in the grain.

### 5. HOW TO AMELIORATE GRAIN PROTEIN CONTENT?

#### 5.1 Managing Nitrogen Fertilization

In agricultural crop production, nitrogen might be applied in different forms like compost, manures and urea. Optimally supply in multiple doses and timed to supply of nitrogen fertilizer at different developmental stages of a crop is important. Late season nitrogen application made between booting and early milky stage has proven effective to increase grain protein content [30]. In dryland condition, protein content was increased by about two folds higher when nitrogen was applied before or during flowering than after flowering [31,30]. This could be partially explained through the fact late season nitrogen application mainly benefits protein buildup than grain starch deposition [32]. The benefit of late season nitrogen application have not limited by only improving the protein content, but also increased bread volume made from wheat flour [33].

With the application of  $4 \text{ g N m}^{-2}$  at active tillering, grain protein content increased linearly at a rate of about 0.5% per  $1 \text{ g N m}^{-2}$  [from 10.9% to 14.0%] with increasing N application rate [from 0 to  $6 \text{ g N m}^{-2}$ ] at anthesis [34] (Hiroshi et al., 2008). The other important novel practice is splitting application of nitrogen during the crop growth period (Fig. 1B). This approach minimizes the risk of applying single, high rates of nitrogen lose early in the season, especially in wetland wheat production. However, time of application determinate the success of the approach used. The impact of adding more nitrogen at anthesis stage is illustrated in Fig. 1B. The figure showed that, as far as protein content is considered an application of nitrogen fertilizer during anthesis stage is more effective than active tillering stage [34].

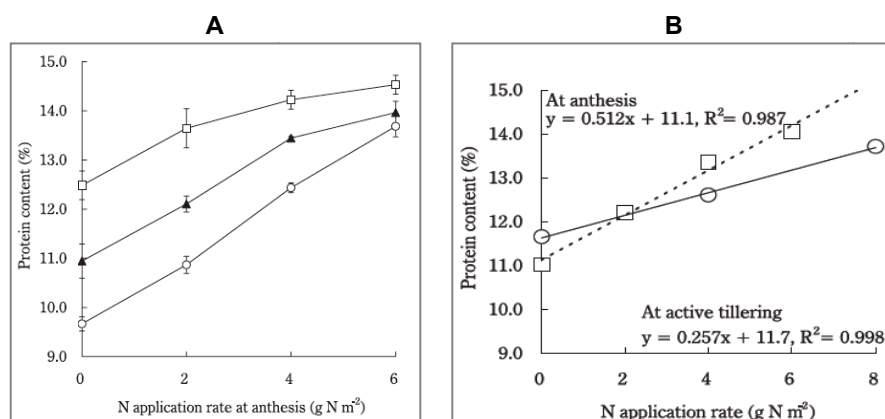
#### 5.2 Identify Specific Traits for Potential Protein Improvement: Nutrient Use Efficiency (NUE)

The nitrogen utilization involves several processes such as uptake, assimilation, translocation and remobilization. Improvement in NUE through plant breeding and agronomic practices has a potential to improve yield and grain protein content in field crops. The routes to improve NUE include exploiting synergy of the applied nutrients (*i.e. when combined fertilizers are used*) and use of efficient varieties. [30] Indicated that the NUE was increase when nitrogen was combined with sulfur fertilizer. This emphasized the need for precision application of sulfur fertilizer. The late season split application nitrogen fertilizer has been also reported to improve nitrogen use efficiency, resulted in higher plant N uptake in turn better grain protein accumulation [35,36]. Nitrogen taken up by plants after boot stage has been showed and increase the protein accumulation in a greater extent than grain yield.

Manipulating or adjusting amount of nitrogen fertilization is also other strategy to improve nutrient use efficacy in crops. Fertilization of sulfur also plays an important role in the formation of baking quality due to its effect on stability and quality number of dough, loaf volume and specific volume [37,38].

#### 5.3 Foliar or Soil Based Application of Micronutrients

Foliar or soil application of zinc sulfate greatly enhances the grain protein and gluten content in bread and durum wheat varieties [39,40,41,3]. Similarly, foliar application of iron fertilizer enhances the grain yield and grain quality traits of wheat compared with non-application of iron fertilizer [42]. The foliar application of iron fertilizer could not only improves the grain yield, but also improves the grain protein content and gluten content which are the most important required grain quality traits in durum wheat market [40,43]. However, the effectiveness of mineral fertilizers in amelioration of grain protein content could be affected by its application dose, application method and crop developmental stage. For instance, the finding of [44] indicated that the increasing of iron application does up to 500 ppm was increase grain protein content in wheat. Similarly, [45] stated that the increasing of iron fertilizer application does up to  $12 \text{ kg ha}^{-1}$  increase the grain yield and yield components.



**Fig. 1. The relationship between increasing nitrogen application rate and grain protein content of wheat**

(O stands for 0 gram N application m<sup>2</sup>, ▲ 4 gram N application m<sup>2</sup>, □ 8 gram N application m<sup>2</sup> (Fig. 1A). Fig. 1B illustrates, O: N applied at active tillering, □: N applied at anthesis [34])

During micronutrient fertilization considering the developmental stage of the crop is also very important. Foliar application of zinc in reproductive stage of the crop at heading and early milky stage was found effective to accumulate more grain zinc than early growth stage at booting and stem elongation stage [46]. Similarly, [47] observed that maximum concentration of zinc in wheat grains was found at milky stage.

## 6. CONCLUSION

This review clearly demonstrate that the grain protein content is greatly influenced by the genetic difference tillage practices, seeding rate and sowing date. Improving grain protein content has special advantage, due to its premium price. The route to improve grain protein contents includes, adjusting seeding rate, sowing date, and application of nitrogen fertilizer in multiple dose and timed to supply. However, the decision of time of nitrogen application should be made based on the interest of the farmers. If the interest gears towards grain yield, apply nitrogen early in the season and apply the fertilizer later i.e. heading for better protein concentration.

Foliar application of zinc sulphate and iron sulfate can increase grain protein concentration in the harvested grain. Hence, application of micronutrient containing fertilizers could be the best approach to ameliorate grain protein content if used in combination with crop varieties with known genetic response to the applied micro fertilizers. On the basis of the available information it can further conclude that the

success of grain protein improvement can be influenced by seed rate under practice as optimal seeding rate is needed to efficiently utilize the applied fertilizers without competition or underutilization.

## ACKNOWLEDGEMENTS

This review paper benefited a lot from the work of other scholars working around the subject matter and hence I give sincere thanks though I have provided full reference to information used.

## COMPETING INTERESTS

Author has declared that no competing interests exist.

## REFERENCES

1. Peña R, Trethowan R, Pfeiffer W, Mvan G. Quality (end-use) improvement in wheat: compositional, genetic, and environmental factors. In: Basra AS, Randhawa LS. (Eds.). Quality improvement in field crops. Food Products Press, Binghamton. NY. 2002;1-39.
2. Geleta B, Atak M, Baenziger P, Nelson L, Baltenesperger D, Eskridge K, Shipman M, Shelton D. Seeding rate and genotype effect on agronomic performance and end-use quality of winter wheat. *Crop Sci.* 2002;42:827-832.
3. Anteneh A, Melash, Dejene K, Mengistu, Dereje A, Aberra, Alemtehay T. The influence of seeding rate and micronutrients foliar application on grain

- yield and quality traits and micronutrients of durum wheat. *Journal of Cereal Science*. 2019;85221–227.
4. Haile D, Nigussie DR, Abdo W, Girma F. Seeding rate and genotype effects on agronomic performance and grain protein content of durum wheat (*Triticum turgidum*.var. *durum*) in south-eastern Ethiopia. *Afr. J. Food Agric. Nutr. Environ.* 2013;13(3):7693–7710.
  5. Badebo A, Gelalcha S, Ammar K, Nachit M, Abdalla O. Overview of durum wheat research in Ethiopia: Challenges and prospects. Available:www.globalrust.org (Accessed date: 8 January 2018)
  6. D'Egidio M. From seed to pasta in Ethiopia: Opportunities and challenges to overcome for small- holder farmers in Bale area. CRA Consiglio Perla Ricercae la Sperimentazione in Agric., IAO; 2012.
  7. Abeba T. Flour milling, pasta and biscuits. Ethiopian millers association. Bayne building; 2015.
  8. Tipples K, Kilborn R, Preston K. Bread wheat quality defined. In:- Bushuk W, Rasper VF (eds). *Wheat Production, Properties and Quality* (1<sup>st</sup> ed.). Glasgow: Blackie Academic and Professional. 1994;25-36.
  9. Feillet P. Protein and enzyme composition of durum wheat. In Fabriani G, Lintas C (eds.) *Durum Chemistry and Technology*. AACC. St. Paul; 1988.
  10. Turnbull K. Quality assurance in a dry pasta factory. In: Kill RC, Turn- bull K (eds) *Pasta and Semolina Technology*, Blackwell Scientific, Oxford. MN, 93-119. 2001;181-221.
  11. Hamid E, Taj F, Bakht J, Shah A, Shad A. Effect of different planting dates, seeding rates and nitrogen levels on wheat. *Asian Journal of Plant Science*. 2002;1:502-506.
  12. Qingwu Xue, Albert Weiss, Stephen P, Baenziger David, Shelton R. Seeding rate and genotype affect yield and end-use quality in winter wheat. *Journal of Acro Crop Science*. 2011;2(1):18-25.
  13. Gooding M, Pinyosinwat A, Ellis R. Responses of wheat grain yield and quality to seeding rate. *Journal of Agricultural Science*. 2002;138:317-331.
  14. Chen C, Neill K, Wichman D, Westcott M. Hard red spring wheat response to row spacing, seeding rate, and nitrogen. *Journal of Agronomy*. 2008;100:1296-1302.
  15. Rosella M, Simonetta F, Francesco G. Protein content and gluten quality of durum wheat (*Triticum turgidum* subsp. *durum*) as affected by sowing date. *J Sci Food Agric*. 2007;87:1480–1488.
  16. Abdel-Salam A, Mohamed M, El-Metwally A, Mahmoud H, Hany K. Influence of sowing dates and combined fertilizers (NPK) on growth and chemical composition of triticale grains in Egyptian new reclaimed sandy soils. *American-Eurasian Journal of Sustainable Agriculture*. 2014;8(16):1-3.
  17. Mukhtar Ahmed, Fayyaz-ul-Hassan. Response of spring wheat (*Triticum aestivum* L.) quality traits and yield to sowing date. *Plos One*. 2015;10(4).
  18. De Vita P, Di Paolo E, Fecondo G, Di Fonzo N, Pisante M. No-tillage and conventional tillage effects on durum wheat yield, grain quality and soil moisture content in southern Italy. *Soil Tillage Res*. 2007;92:69–78.
  19. Colecchia SA, De Vita P, Rinaldi M. Effects of tillage systems in durum wheat under rainfed mediterranean conditions. *Cereal Research Communications*. 2015;43(4):704–716.
  20. Pringas C, Koch HJ. Effects of long term minimum tillage on yield and quality of winter wheat as affected by previous crop – results from 9 years of on-farm research. 2004;8:24–33.
  21. Di Fonzo N, De Vita P, Gallo A, Fares C, Padalino O, Troccoli A. Crop management efficiency as a tool to improve durum wheat quality in Mediterranean areas. *Durum Wheat, Semolina and Pasta Quality*, Montpellier (France), Ed. INRA, Paris (Les Coloques, no: 99). Paris, France. 2001;67–82.
  22. Lopez-Bellido L, Fuentes M, Castillo JE, Lopez-Garrido FJ. Effects of tillage, crop rotation and nitrogen fertilization on wheat-grain quality grown under rainfed Mediterranean conditions. *Field Crops Res*. 1998;57:265–276.
  23. Lopez-Bellido L, Lopez-Bellido RJ, Castillo JE, Lopez-Bellido FJ. Effects of long-term tillage, crop rotation and nitrogen fertilization on bread-making quality of hard red spring wheat. *Field Crops Res*. 2001;72:197–210.
  24. Blanco AG, Mangini A, Giancaspro S, Giove P, Colasuonno R, Simeone A, Signorile P. De Vita AM, Mastrangelo L, Cattivelli A. Gadaleta. Relationships

- between grain protein content and grain yield components through quantitative trait locus analyses in a recombinant inbred line population derived from two elite durum wheat cultivars; 2011.
25. Ross M, Roger A. Murray high protein wheat production. Practical information for Alberta agriculture industry; 2008.
  26. Gooding M, Ellis R, Shewry P, Schofield J. Effects of restricted water availability and increased temperature on the grain filling, drying and quality of winter wheat. *Journal of Cereal Science*. 2003;37:295–309.
  27. Castro M, Peterson C, Rizza M, Dellavalle P, V´azquez D, Ibanez V, Ross A. Influence of heat stress on wheat grain characteristics and protein molecular weight distribution. In: *Wheat Production in Stressed Environment*. Buck HT, Nisi JE, Salom´on N. (eds), 840, Springer. 2007;365–371.
  28. Stone P, Nicolas M. Comparison of sudden heat stress with gradual exposure to high temperature during grain-filling in two wheat varieties difference in heat tolerance. II. Fractional protein accumulation. *Australia Journal of Plant Physiology*. 1998;25:1–11.
  29. Corbellini M, Mazza L, Ciaffi M, Lafiandra D, Boggini G. Effect of heat shock during grain filling on protein composition and technological quality of wheat. *Euphytica*. 1998;100:147-154.
  30. Clain Jones, Kathrin Olson-Rutz. Practices to increase wheat grain protein. MONTANA State University; 2012.
  31. Woodard HJ, Bly AG. Foliar nitrogen application timing influence on grain yield and protein concentration of hard red winter and spring wheat. *Agron J*. 2003;95:335–338.
  32. Sowers KE, Miller BC, Pan WL. Optimizing yield and grain protein in soft white winter wheat with split nitrogen applications. *Agron. J*. 1994;86:1020–1025.
  33. Xue C, Schulte auf'm Erley G, Rossmann A, Schuster R, Koehler P, Mühling KH. Split nitrogen application improves wheat baking quality by influencing protein composition rather than concentration. *Front. Plant Sci*. 2016;7:738.
  34. Hiroshi N, Satoshi M, Osamu K. Effect of nitrogen application rate and timing on grain yield and protein content of the bread wheat cultivars 'Minaminokaori' in southwestern Japan. *Plant Prod. Sci*. 2008;11(1):151-157.
  35. Woolfolk CW, Raun WR, Johnson GV, Thomson WE, Mullen RW, Wynn KJ, Freeman KW. Influence of late season foliar nitrogen applications on yield and grain nitrogen in winter wheat. *Agronomy J*. 2002;94:429–434.
  36. Ercoli L, Masoni A, Pampana S, Mariotti M, Arduini I. As durum wheat productivity is affected by nitrogen fertilisation management in Central Italy. *Eur. J. Agron*. 2013;44:38–45.
  37. Ryant P, Hrivna L. The effect of S fertilization on yield and technological parameters of wheat grain. *Annales Universities Mariae Curie-Sklodowska, Sec. E*. 2004;59:1669-1678.
  38. Järvan M, Edesi L, Adamson A, Lukme L, Akk A. The effect of sulphur fertilization on yield, quality of protein and baking properties of winter wheat. *Agronomy Research*. 2008;6(2):459–469.
  39. Ebrahim M, Aly M. Physiological response of wheat to foliar application of Zn and inoculation with some bacterial fertilizer. *Journal of Plant Nutrition*. 2005;27(10):1859-1874.
  40. Nesan S, Ali K, Hadis N, Shirani-Rad A. The Effect of iron sulfate spraying on yield and revitalizing health and agriculture Nuffield Australia Project No. 0911; 2012.
  41. Ali E. Effect of iron nutrient care sprayed on foliage at different physiological growth stages on yield and quality of some durum wheat (*Triticum durum* L.) varieties in sandy soil. *Asian Journal of Crop Science*. 2012;4:139-149.
  42. Zeidan M, Manal F, Hamouda H. Effect of foliar fertilization of Fe, Mn and Zn on wheat yield and quality in low sandy soils fertility. *World Journal of Agricultural Science*. 2010;6:696-699.
  43. Mitra B, Payam M, Behzad S. The effect of iron nano-particles spraying time and concentration on wheat. *Biological Forum an International Journal*. 2015;7(1):679-683.
  44. Seadh S, El-Abady M, El-Ghamry A, Farouk S. Influence of micronutrients foliar application and nitrogen fertilization on wheat yield and quality of grain and seed. *Journal of Biological Science*. 2009;9:851-858.
  45. Abbas G, Khan M, Jamil M, Tahir M, Hussain F. Nutrient uptake, growth and yield of wheat (*Triticum aestivum*) as affected by zinc application rates.

- International Journal Agriculture and Biology. 2009;11(4):389-396.
46. Cakmak I, Pfeiffer W, McClafferty B. Bio-fortification of durum wheat with zinc and iron. Cereal Chemistry. 2010;87:10-20.
47. Ozturk L, Torun B, Ozkan H, Kaya Z, Cakmak I. Tolerance of 65 durum wheat genotypes to zinc deficiency in a calcareous soil. Journal of Plant Nutrition. 2001;24:1831-1847.

---

© 2019 Melash; This is an Open Access article distributed under the terms of the Creative Commons Attribution License (<http://creativecommons.org/licenses/by/4.0>), which permits unrestricted use, distribution, and reproduction in any medium, provided the original work is properly cited.

*Peer-review history:*  
*The peer review history for this paper can be accessed here:*  
<http://www.sdiarticle3.com/review-history/47733>